



Enabling Your Ideas

Certificate of Inspection

Tailstock for 15L Slant-PRO Lathe™

Serial Number:

Made in China

Tormach Inc.
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Specifications subject to change without notice.
TD10484_15L_Tailstock_CertInspect_0217A



Certificate of Inspection

Part A: Certification

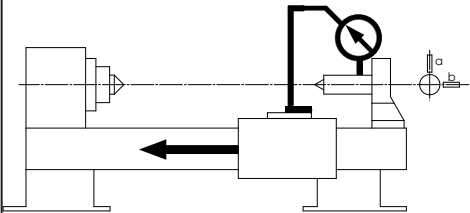
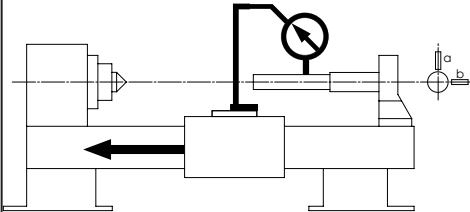
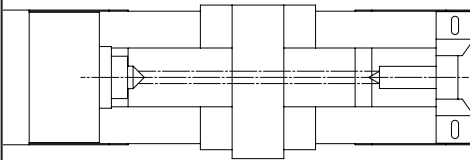
Machinery Certification

Title	Seal or Signature ¹	Date
Inspection Director		
Inspector		
Tormach QA Representative		

¹The above signatures certify this machine has passed all precision-inspection requirements and is approved for delivery. See attached inspection documentation.

Part B: Quality Detail

QA I: Precision Inspection

No.	Inspection Sketch	Inspection Item	Allowable Error (mm)	Actual (mm)
G1		Parallelism of tailstock sleeve axis to the movement of slide. a: In vertical plane b: In cross plane	a: 0.03/100 b: 0.03/100	
G2		Parallelism of tailstock taper hole axis to the movement of slide. a: In vertical plane b: In cross plane	a: 0.03/100 b: 0.03/100	
G3		Tailstock axis and spindle axis lateral alignment.	Tailstock axis must be able to reach both sides of spindle axis.	



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QA I: Precision Inspection

No.	Inspection Sketch	Inspection Item	Allowable Error (mm)	Actual (mm)
G4		Tailstock axis and spindle axis vertical alignment.	Tailstock axis must be able to reach both sides of spindle axis.	



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QA 2: Function/Appearance

No.	Test Name	Description	Completed
T1	Lock-down Handles	Handles lock the ram and the gib in place	
T2	Information Signage	Serial number plate is installed in correct location	
T3	Paint Quality	Paint meets appearance requirements	



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QA 3: Packing List

No.	Name	Quantity	PN
1	Tailstock	1	33377
2	Gib	1	37391
3	Lock-down Handle (short)	1	35221
4	Lock-down Pin	1	35222
5	Ram Lock-down Handle (long)	1	37392
6	Ram Lock-down Nut	1	37393
7	Ram Lock-down Sleeve	1	37402